

**FWP0001521**

# **WHITEHAVEN COAL MINING GUNNEDAH COAL HANDLING PREPARATION PLANT AND RAIL LOADER FORWARD PROGRAM**

**WHITEHAVEN COAL MINING GUNNEDAH COAL HANDLING PREPARATION PLANT AND RAIL LOADER FORWARD PROGRAM**

## Summary

### DETAIL

Mine	Whitehaven Coal Mining Gunnedah Coal Handling Preparation Plant and Rail Loader
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Reference	FWP0001521
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Forward program commencement date	Wednesday 1 January 2025
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Forward program end date	Friday 31 December 2027
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Forward program revision (if applicable)	
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Contact	Daryl Robinson
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Mining leases	ML 1876 (1992)
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Project location	Whitehaven Coal Mining Limited
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Date of submission	Thursday 27 February 2025
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## Important

The department may make the information in your program and any supporting information available for inspection by members of the public, including by publication on its website or by displaying the information at any of its offices. If you consider any part of your program to be confidential, please communicate this to the department via the message function on this submission within the NSW Resources Regulator Portal.

# Three-year forecast – surface disturbance activities

## Project description

The Whitehaven Gunnedah Coal Handling and Preparation Plant (CHPP) and rail loader is a coal receipt and processing facility with a rail loop and rail loading facility. The site is located within the Gunnedah Shire, approximately 5 kilometres (km) west of Gunnedah on the Kamilaroi Highway in northern New South Wales (NSW).

## Description of surface disturbance activities

### Exploration activities

No exploration activities are planned to occur in the reporting/FWP period.

### Construction activities

As the facility is existing no significant disturbance or construction is proposed for the next three years. An upgrade to the site water management infrastructure is planned in FY25/FY26 to increase the raw water storage on site with a new dam to be constructed adjacent to an existing storage. Additional upgrades to the existing plant/facility may occur within the next three years but will all be within the existing disturbance footprint.

### Mining schedule

Mining development method and sequencing and general mine features.

The facility is a beneficiation and handling plant only and as such there is no mining activity on site.

Areas identified for emplacements, the sequencing of emplacements, construction, and management.

The facility is a beneficiation and handling plant only and as such there is no mining activity on site.

Processing infrastructure activities and the location of tailings facilities and schedule for emplacement.

The facility contains a coal processing and handling plant (CHPP) that treats coal produced from two currently operating coal mines, Tarrawonga Coal Mine and Vickery Coal Mine. The facility also handles bypass coal from these two mining operations. Saleable product coal is

loaded onto trains at the facility's rail loading infrastructure and rail loop. Reject material (fine and coarse) is transported to the mining operations for disposal in the overburden emplacements in accordance with the Development Consents and Environmental Protection Licenses of those operations. Belt press filters produce a reject material that is back freighted to each mine site during the coal haulage operational hours. Reject ponds are used to recover process water from the fine rejects prior to these rejects being removed from the ponds and back freighted to each mine site for co-disposal with overburden during the coal haulage operational hours.

#### Waste disposal and materials handling operations.

Waste streams at Gunnedah CHPP will include general waste, hazardous waste and sewage. EPL 3637 requires Whitehaven Coal to monitor, track and report waste on a regular basis. Waste data will be collected and recorded according to type in the site waste registers. Hydrocarbon waste is handled by a local licenced contractor and disposed of at appropriately licenced facilities. Hydrocarbon waste is segregated from general waste. Hydrocarbon Contaminated soils are handled separately and remediated or removed to a licenced facility. General waste minimisation principles are applied at the Gunnedah CHPP to minimise the quantity of wastes that require off-site disposal.

#### Key production milestones

MATERIAL	UNIT	YEAR 1	YEAR 2	YEAR 3
<b>Stripped topsoil</b> (if applicable)	(m <sup>3</sup> )	10,700	0	0
<b>Rock/overburden</b>	(m <sup>3</sup> )	0	0	0
<b>Ore</b>	(Mt)	0	0	0
<b>Reject material<sup>1</sup></b>	(Mt)	1,047,094	1,010,882	1,193,223
<b>Product</b>	(Mt)	1,983,831	2,348,127	2,321,271

<sup>1</sup> This includes coarse rejects, tailings and any other wastes resulting from beneficiation.

# Three-year rehabilitation forecast

## Rehabilitation planning schedule

### Rehabilitation planning schedule

Rehabilitation planning for this facility will include the management of growth medium in existing and newly created stockpiles. It is anticipated that within this FWP period consultation with Gunnedah Shire Council as to the infrastructure existing on parcels of land owned by them will begin. This will include discussing which infrastructure may be requested to remain to maximise options for future land use. This could include the rail loop, certain access roads and water management infrastructure.

### Stakeholder consultation

It is anticipated that within this FWP period consultation with Gunnedah Shire Council as to the infrastructure existing on parcels of land owned by them will begin. This will include discussing which infrastructure may be requested to remain to maximise options for future land use. This could include the rail loop, certain access roads and water management infrastructure. Stakeholder consultation is ongoing to align with processes described in the Environmental Planning and Assessment Act 1979 in regards to modification of development consent DA79\_2002.

### Rehabilitation studies, risk assessments and/or design work

The rehabilitation risk assessment has been updated in 2024 and is anticipated to be reviewed over the next three years. Studies are ongoing as to potential improvements that may be made to current rejects disposal methods.

Rehabilitation research and trials

RRT NUMBER	PROJECT/TRIAL NAME	OBJECTIVE OF TRIAL/PROJECT	METHODOLOGY	EXPECTED DATE OF COMPLETION	STATUS
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## Rehabilitation maintenance and corrective actions

Rehabilitation maintenance activities will include the management of growth medium in existing and newly created stockpiles including the control of weeds.

## Rehabilitation schedule

Rehabilitation cannot be scheduled for the Gunnedah CHPP until it has ceased to operate. Therefore no rehabilitation has been proposed in this current FWP.

## Completion of rehabilitation

## Subsidence remediation for underground operations

The Gunnedah CHPP is a coal processing facility only and therefore has no areas affected by underground mining subsidence.

## Progressive mining and rehabilitation statistics

### Three-yearly forecast cumulative disturbance and rehabilitation progression

FORECAST	UNIT	YEAR 1	YEAR 2	YEAR 3
<b>A</b> Total surface disturbance footprint	(ha)	62.68	62.68	62.68
<b>B</b> Total active disturbance	(ha)	62.68	62.68	62.68
<b>P</b> Total new area of land proposed for active rehabilitation	(ha)	0	0	0

### Rehabilitation key performance indicators (KPIs)

FORECAST	UNIT	YEAR 1	YEAR 2	YEAR 3
<b>O</b> Total new active disturbance area	(ha)	6.28		
<b>P</b> Total new area of land proposed for active rehabilitation during the reporting period	(ha)			
<b>Q</b> Annual rehabilitation to disturbance ratio				



## Attachment 1 – Reporting Definitions

REPORTING CATEGORY		DEFINITION
<b>A</b>	Total disturbance footprint – surface disturbance	<p>All areas within a mining lease that either have at some point in time or continue to pose a rehabilitation liability due to surface disturbance activities.</p> <p>The total disturbance footprint is the sum of the total active disturbance, decommissioning, landform establishment, growth medium development, ecosystem and land use establishment, ecosystem and land use development and rehabilitation completion (see definitions below).</p> <p>Underground mining operations should not include the footprint of underground mining areas/subsidence management areas in the total disturbance footprint.</p>
<b>B</b>	Total active disturbance	<p>Includes on-lease exploration areas, stripped areas ahead of mining, infrastructure areas, water management infrastructure, sewage treatment facilities, topsoil stockpile areas, access tracks and haul roads, active mining areas, waste rock emplacements (active/unshaped/in or out-of-pit), tailings dams (active/unshaped/uncapped) and temporary stabilised areas (e.g. areas sown with temporary cover crops for dust mitigation and temporary rehabilitation).</p>
<b>C</b>	Rehabilitation – land preparation	<p>Includes the sum of all disturbed land within a mining lease that have commenced any, or all, of the following phases of rehabilitation – decommissioning, landform establishment and growth medium development.</p> <p>Refer to the glossary of terms in this document for the definition of these phases of rehabilitation.</p>
<b>D</b>	Ecosystem and land use establishment	<p>Includes the area which has been seeded/planted with the target vegetation species for the intended final land use. However, vegetation has not matured to a stage where it can be demonstrated that it will be sustainable for the long term and or require only a maintenance regime consistent with target reference/analogous sites.</p> <p>Typically, rehabilitation areas would be in this phase for at least two years (and usually more) before rehabilitation can be classified as being in the ecosystem and land use development phase. This phase does not apply to infrastructure areas that are being retained as part of final land use for the site.</p>

REPORTING CATEGORY	DEFINITION
<b>O</b>	The area of any new active disturbance that will be created during the next three years, as defined under definition A1 (definition A1 Table 5).
<b>P</b>	The sum of any new rehabilitation to be commenced in the next three years. These areas may be in the phases “Rehabilitation - Land Preparation” or the “Ecosystem & Land Use Establishment” (definitions C & D in Table 5).
<b>Q</b>	The rehabilitation to disturbance ratio (S / R) indicates how many hectares of new rehabilitation are undertaken for each hectare of land disturbed during the three years. A ratio of 1/1 indicates that the area of new rehabilitation and disturbance in that period are the same.

## Attachment 2 – Definitions

WORD	DEFINITION
<b>Active</b>	In the context of rehabilitation, land associated with mining domains is considered 'active' for the period following disturbance until the commencement of rehabilitation.
<b>Active mining phase of rehabilitation</b>	In the context of rehabilitation, the active mining phase of rehabilitation constitutes the rehabilitation activities undertaken during mining operations such as salvaging and managing soil resources, salvaging habitat resources, and native seed collection. This phase also includes management actions taken during operations to manage risks to rehabilitation and enhance rehabilitation outcomes such as selective handling of waste rock and management of tailings emplacements.
<b>Analogue site</b>	In the context of rehabilitation, an analogue site is a 'reference site' that represents an example of the defining characteristics (such as vegetation composition and structure or agricultural productivity) of the final land use. Characteristics of analogue sites can be assessed to develop the rehabilitation objectives and completion criteria for final land use domains.
<b>Annual rehabilitation report and forward program</b>	As described in the Mining Regulation 2016.
<b>Annual reporting period</b>	As defined in the Mining Regulation 2016.
<b>Closure</b>	A whole-of-mine-life process, which typically culminates in the relinquishment of the mining lease. It includes decommissioning and rehabilitation to achieve the approved final land use(s).
<b>Decommissioning</b>	The process of removing mining infrastructure and removing contaminants and hazardous materials.
<b>Decommissioning Phase of Rehabilitation</b>	Activities associated with the removal of mining infrastructure and removal and/or remediation of contaminants and hazardous materials. In the context of the rehabilitation management plan this phase of rehabilitation may also include studies and assessments associated with decommissioning and demolition of infrastructure or works carried out to make safe or 'fit for purpose' built infrastructure to be retained for future use(s) following lease relinquishment.

WORD	DEFINITION
<b>Department</b>	The Department of Regional NSW.
<b>Disturbance</b>	See Surface Disturbance.
<b>Disturbance area</b>	<p>An area that has been disturbed and that requires rehabilitation.</p> <p>This may include areas such as on-licence exploration areas, stripped areas ahead of mining, infrastructure areas, water management infrastructure, sewage treatment facilities, topsoil stockpile areas, access tracks and haul roads, active mining areas, waste emplacements (active/unshaped/in or out-of-pit), tailings dams (active/unshaped/uncapped), and areas requiring rehabilitation that are temporarily stabilised (i.e. managed to minimise dust generation and/or erosion).</p>
<b>Domain</b>	<p>An area (or areas) of the land that has been disturbed by mining and has a specific operational use (mining domain) or specific final land use (final land use domain). Land within a domain typically has similar geochemical and/or geophysical characteristics and therefore requires specific rehabilitation activities to achieve the associated final land use.</p>
<b>Ecosystem and Land Use Development</b>	<p>This phase of rehabilitation consists of the activities to manage maturing rehabilitation areas on a trajectory to achieving the approved rehabilitation objectives and completion criteria.</p> <p>For vegetated land uses this phase may include processes to develop characteristics of functional self-sustaining ecosystems, such as nutrient recycling, vegetation flowering and reproduction, and increasing habitat complexity, and development of a productive, self-sustaining soil profile.</p> <p>This phase of rehabilitation may include specific vegetation management strategies and maintenance such as tree thinning, supplementary plantings and weed management.</p>
<b>Ecosystem and Land Use Establishment</b>	<p>This phase of rehabilitation consists of the processes to establish the approved final land use following construction of the final landform.</p> <p>For vegetated land uses this rehabilitation phase includes establishing the desired vegetation community and implementing land management activities such as weed control. This phase of rehabilitation may also include habitat augmentation such as installation of nest boxes.</p>
<b>Exploration</b>	Has the same meaning as that term under the State Environmental Planning Policy (Mining, Petroleum Production and Extractive Industries) 2007.

WORD	DEFINITION
<b>Final landform and rehabilitation plan</b>	As defined in the Mining Regulation 2016.
<b>Final land use</b>	As defined in the Mining Regulation 2016.
<b>Form and way</b>	Means the form and way approved by the Secretary. Approved form and way documents are available on the Department's website.
<b>Growth Medium Development</b>	<p>This phase of rehabilitation consists of activities required to establish the physical, chemical and biological components of the substrate required to establish the desired vegetation community (including short lived pioneer species).</p> <p>This phase may include spreading the prepared landform with topsoil and/or subsoil and/or soil substitutes, applying soil ameliorants to enhance the physical, chemical and biological characteristics of the growth media, and actions to minimise loss of growth media due to erosion.</p>
<b>Habitat</b>	Has the same meaning as that term under the <i>Biodiversity Conservation Act 2016</i> and the <i>Fisheries Management Act 1994</i> (as relevant).
<b>Indicator</b>	An attribute of the biophysical environment (e.g. pH, topsoil depth, biomass) that can be used to approximate the progression of a biophysical process. It can be measured and audited to demonstrate (and track) the progress of an aspect of rehabilitation towards a desired completion criterion (i.e. defined end point). It may be aligned to an established protocol and used to evaluate changes in a system.
<b>Land</b>	As defined in the <i>Mining Act 1992</i> .
<b>Landform Establishment</b>	<p>This phase of rehabilitation consists of the processes and activities required to construct the final landform.</p> <p>In addition to profiling the surface of rehabilitation areas to the approved final landform profile this phase may include works to construct surface water drainage features, encapsulate problematic materials such as tailings, and prepare a substrate with the desired physical and chemical characteristics (e.g. rock raking or ameliorating sodic materials).</p>
<b>Large mine</b>	As defined in the Mining Regulation 2016.
<b>Lease holder</b>	The holder of a mining lease.

WORD	DEFINITION
<b>Life of mine</b>	The timeframe of how long a mine is approved to mine, from commencement to closure.
<b>Mine rehabilitation portal</b>	<p>Means the NSW Resources Regulator’s online portal that lease holders must use (via a registered account) to:</p> <ul style="list-style-type: none"> <li>■ upload rehabilitation geographical information system (GIS) spatial data</li> <li>■ develop rehabilitation GIS spatial data (using online tracing functions)</li> <li>■ generate rehabilitation plans and rehabilitation statistics using the map viewer and Rehabilitation Key Performance Indicator functionalities.</li> </ul> <p>Data submitted to the mine rehabilitation portal is collated in a centralised geodatabase for use by the NSW Resources Regulator to regulate rehabilitation performance of lease holders.</p>
<b>Mining area</b>	As defined in the <i>Mining Act 1992</i> .
<b>Mining domain</b>	A land management unit with a discrete operational function (e.g. overburden emplacement), and therefore similar geophysical characteristics, that will require specific rehabilitation treatments to achieve the final land use(s).
<b>Mining land</b>	As defined in the <i>Mining Act 1992</i> .
<b>Native vegetation</b>	Has the same meaning as that term under section 60B of the <i>Local Land Services Act 2013</i> .
<b>Overburden</b>	Material overlying coal or a mineral deposit.
<b>Performance indicator</b>	An attribute of the biophysical environment (for example pH, slope, topsoil depth, biomass) that can be used to demonstrate achievement of a rehabilitation objective. It can be measured and audited to demonstrate (and track) the progress of an aspect of rehabilitation towards a desired completion criterion, that is, a defined end point. It may be aligned to an established protocol and used to evaluate changes in a system.

WORD	DEFINITION
<b>Phases of rehabilitation</b>	<p>The stages and sequences of actions required to rehabilitate disturbed land to achieve the final land use. The phases of rehabilitation are:</p> <ul style="list-style-type: none"> <li>■ active mining</li> <li>■ decommissioning</li> <li>■ landform Establishment</li> <li>■ growth medium development</li> <li>■ ecosystem and land use establishment</li> <li>■ ecosystem and land use development.</li> </ul>
<b>Progressive rehabilitation</b>	The progress of rehabilitation towards achieving the approved rehabilitation completion criteria. This may be described in terms of domains, phases, performance indicators and rehabilitation completion criteria.
<b>Rehabilitation Completion</b>	<p>The final phase of rehabilitation when a rehabilitation area has achieved the approved rehabilitation objectives and rehabilitation completion criteria for the final land use. Rehabilitation areas may be classified as complete when the NSW Resources Regulator has determined in writing that the relevant rehabilitation obligations have been fulfilled following submission of <i>Form ESF2 Rehabilitation completion and/or review of rehabilitation cost estimate</i> application by the lease holder.</p>
<b>Rehabilitation Completion criteria</b>	As defined in the Mining Regulation 2016.
<b>Rehabilitation cost estimate</b>	As defined in the Mining Regulation 2016.
<b>Rehabilitation management plan</b>	As defined in the Mining Regulation 2016.
<b>Rehabilitation objectives</b>	As defined in the Mining Regulation 2016.
<b>Rehabilitation risk assessment</b>	As defined in the Mining Regulation 2016.
<b>Rehabilitation schedule</b>	The defined timeframes for progressive rehabilitation set out in the forward program.

WORD	DEFINITION
<b>Relevant stakeholders</b>	Means any persons or bodies who may be affected by the mining operations, including rehabilitation, carried out on the lease land, and includes: <ul style="list-style-type: none"> <li>■ the relevant development consent authority</li> <li>■ the local council</li> <li>■ the relevant landholder(s)</li> <li>■ community consultative committee (if required under the development consent) or equivalent consultative group</li> <li>■ affected land holder(s)</li> <li>■ government agencies relevant to the final land use</li> <li>■ affected infrastructure authorities (electricity, telecommunications, water, pipeline, road, rail authorities)</li> <li>■ local Aboriginal communities, and</li> <li>■ any other person or body determined by the Minister to be a relevant stakeholder in relation to a mining lease.</li> </ul>
<b>Risk</b>	The effect of uncertainty on objectives. It is measured in terms of consequences and likelihood (AS/NZS ISO 31000:2009).
<b>Secretary</b>	The Secretary of the Department.
<b>Security deposit</b>	An amount that a mining lease holder is required to provide and maintain under a mining lease condition, to secure funding for the fulfilment of obligations under the lease (including obligations that may arise in the future).
<b>Surface disturbance</b>	Includes activities that disturb the surface of the mining area, including mining operations, ancillary mining activities and exploration.
<b>Tailings</b>	A combination of the fine-grained solid material remaining after the recoverable metals and minerals have been extracted from the mined ore, and any process water <sup>2</sup> .
<b>Waste</b>	Has the same meaning as that term under the <i>Protection of the Environment Operations Act 1997</i> .

<sup>2</sup> Commonwealth of Australia (DITR), 2007. *Tailings Management*.



## Attachment 3 – Plans

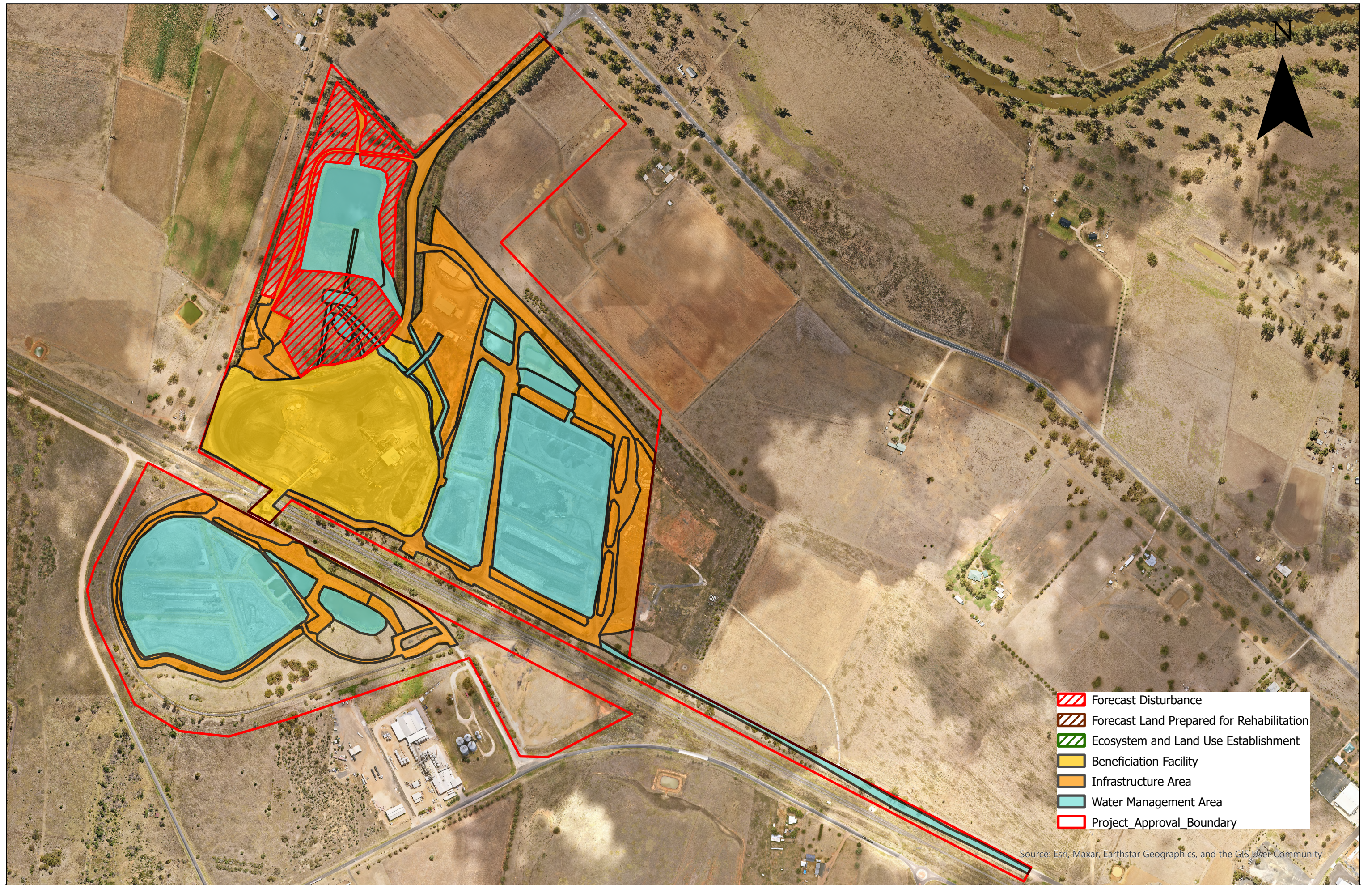
CHPP Forward Program 2A 2025.pdf

CHPP Forward Program 2B 2026.pdf

CHPP Forward Program 2C 2027.pdf

Forward Program (LARGE MINE) v2.1





- Forecast Disturbance
- Forecast Land Prepared for Rehabilitation
- Ecosystem and Land Use Establishment
- Beneficiation Facility
- Infrastructure Area
- Water Management Area
- Project Approval Boundary

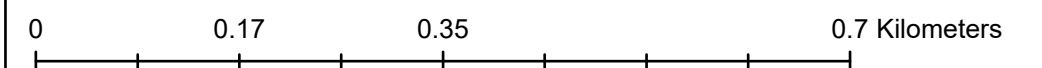
Source: Esri, Maxar, Earthstar Geographics, and the GIS User Community



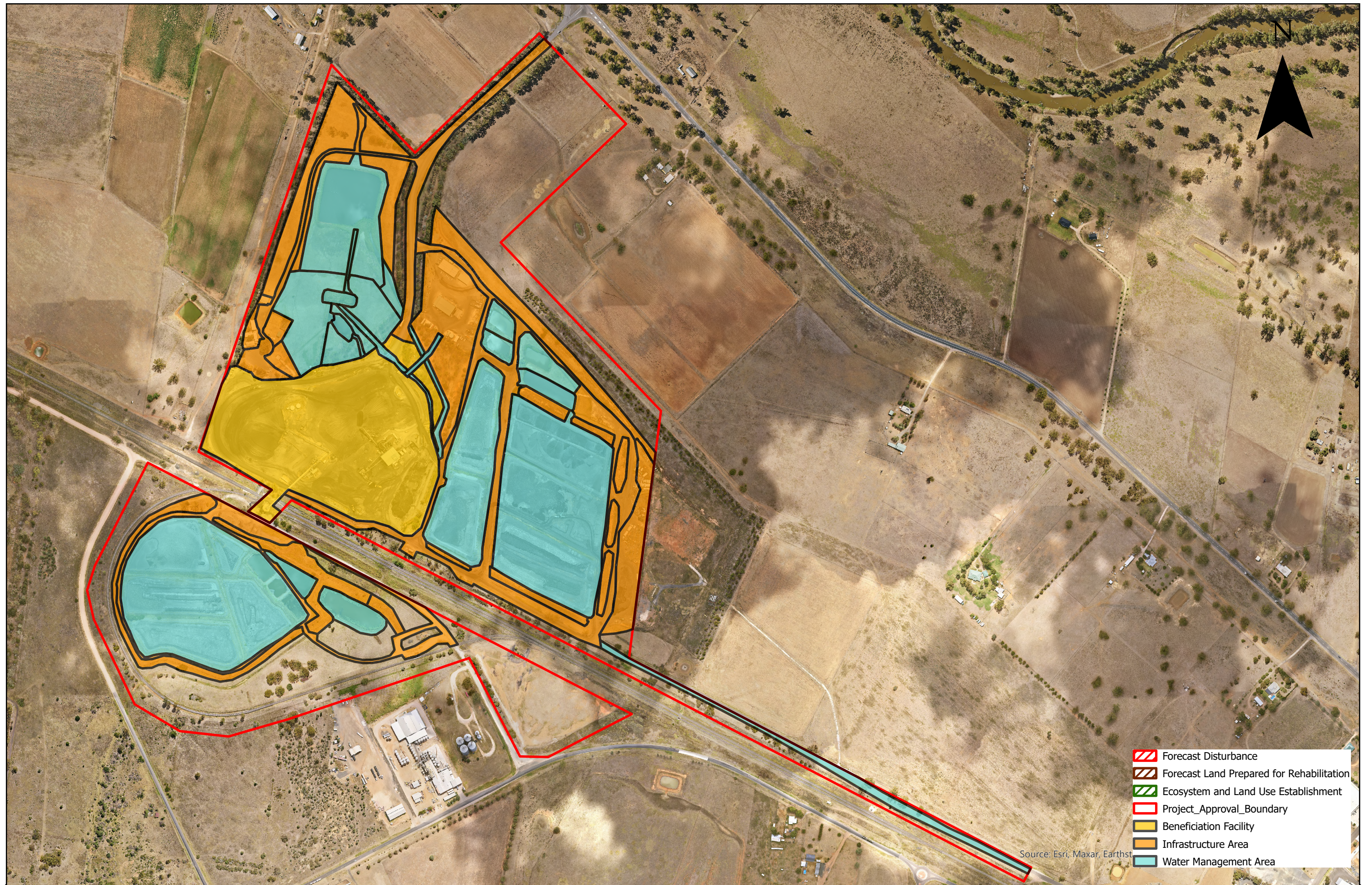
**Datum:** MGA Zone 56    **Author:** Harry Mills  
**Date:** 26/02/2025    **Image:** ArcGIS Imagery

# Gunnedah CHPP Forward Program 2A

**Scale**







**Datum:** MGA Zone 56

**Author:** Harry Mills

**Date:** 26/02/2025

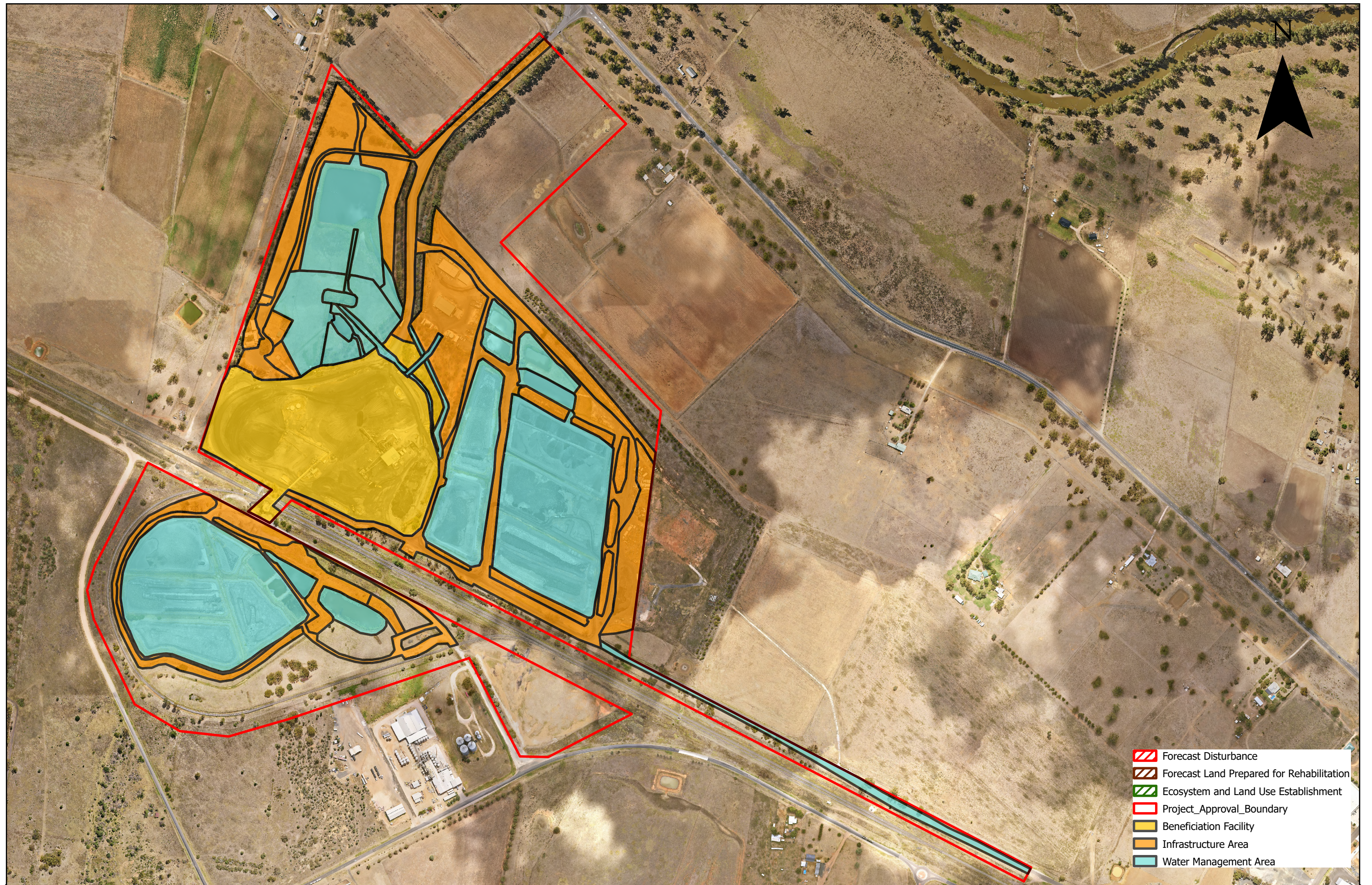
**Image:** ArcGIS Imagery

## Gunnedah CHPP Forward Program 2B

**Scale**

0 0.17 0.35 0.7 Kilometers





# Gunnedah CHPP Forward Program 2C

**Scale**

0 0.17 0.35 0.7 Kilometers





Regional  
NSW

Open Cut Summary Rehabilitation Cost Estimation

Note: Sections of this page are automatically filled in from the registration page

Mine Name:Gunnedah Coal Handling Preparation Plant and Rail Loader

Lease(s):ML1876

Authorisation Owner:Whitehaven Coal Mining Ltd

Term of RCE:1/3/2025

Current Security:\$13,256,000

Date of Last Security Deposit Review:5/11/2024

Mine Contact:Daryl Robinson

Domain		Security Deposit
Domain 1: Infrastructure		\$5,328,180
Domain 2: Tailings & Rejects		\$4,698,647
Domain 3: Overburden & Waste		
Domain 4: Active Mine & Voids		
Domain 5: Management Activities		\$16,968
Subtotal (Domains and Sundry Items)		\$10,043,794
Contingency	10%	\$1,004,379
Post Closure Environmental Monitoring	10%	\$1,004,379
Project Management and Surveying	10%	\$1,004,379
Total Security Deposit for the Mining Project (excl. of GST)		\$13,056,932

Note: GST is not included in the above calculation or as part of rehabilitation security deposits required by the Department.

- ☐ Alterations have been made to unit prices within this spreadsheet. (Attach a separate sheet providing details of changes).
- ☒ The proposed rehabilitation design is generally consistent with the development consent for the project.

This mine security calculation has been estimated using the best available information at the time.  
It is a true and accurate reflection of the total rehabilitation liability held by this mine.

Daryl Robinson

Company Representative's Name

27 February 2025

Date

Manager Environment and Rehabilitation

Company Representative's Role / Responsibility

DocuSigned by:  
Daryl Robinson  
2CB338F72BF540F

Signature